The Vari-Typer

# anvi

MAY 1952

NUMBER 13

PORT HEPARK. HEPARK AIRPORT

BLIZABETH PROFIT TO THE EXPLORED TO THE EXPLORED

you, can vari-type on transparencies...!



• AMONG the many jobs the Vari-typing department may be called on to do, the job requiring the most ingenuity is the one which calls for lines of type running in various directions. Typical of such jobs are maps, with streets and highways to be identified, mechanical drawings with 'call-out' identifications running around a circle or other curved shape, direction charts and diagrams such as lubricating charts and operating instructions.

Sometimes the problem can be solved by grouping all the copy together and Vari-typing it on a separate sheet. Afterward, the individual words, lines, or characters, are cut apart and pasted into position as called for in the layout.

However, there is one factor in this method which limits its use, and that is, by pasting a strip over a drawing some of the linework is concealed. The camera then picks it up as a break in the drawing. The problem of pasting down identifying type matter without breaking up the line drawing thus became a subject of study. The results of the experiment and research are discussed in this article.

The solution was obvious. The Varityping for such paste-up jobs had to be done on some form of transparency, such as cellophane. But, Vari-typing on cellophane presented its own problems.

Research and experiment brought to light a transparent substance known as 'Lumarith.' It is manufactured by the Celanese Corporation of America and sold through all good art supply stores. The specifications of Lumarith to be used with the Vari-Typer are—thickness. 002 and mat surfaced on one side, only. The material can be purchased in roll form and the size necessary for the job can be cut from the roll as needed.

For Vari-typing on Lumarith use a regular stencil backing sheet. It needs the backing substance because of its extreme lightness. Use a Vari-Typer Carbon Paper Ribbon No. 1225. Experiment has shown this ribbon to be the best for the job. Corrections on this substance are very easy. Simply erase with a pencil eraser—and as many times as you like. The substance can stand it.

Now, type on this sheet, composing all the copy you need for the layout, small type, large type and symbols, leaving enough space between lines and words for cutting them apart. When the typing is done spray, lightly, with Krylon to preserve the carbon against smudging. The job is now ready for cutout and paste-up. For cutting, place the transparency on a clean cardboard, and, with a sharp knife of the 'Exacto' type, cut out the individual identifications trimming close to the copy.

Next, coat the underside of the strips thinly, with rubber cement, holding the cut-out firmly with a pair of tweezers. Mount the coated strips on to the drawing, in the position desired. Note how the line-drawing, underneath, shows through the type clearly. It may be necessary to maneuver the strip slightly. This will avoid the confusion of the lines in the drawing falling directly in line with one of the characters or letters on the transparency.



Use a stencil backing sheet for typing.

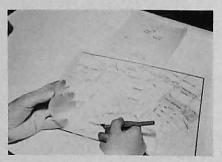


Photo shows use of the plastic overlay in mounting down the cut-out strips.

When placed as desired burnish the paste-down flat and smooth removing any surplus rubber cement. The copy is now ready for the camera, neat, clean with not a single line of the drawing obliterated.

There are times when the drawing cannot have any paste-ups on it at all, yet must be identified by type composition. To accomplish this is also an easy task. Simply cover the drawing with a sheet of transparent overlay, cellophane, plastic or even the Lumarith itself. Tape down securely with scotch tape so that handling won't change the position of the overlay sheet.

Next, paste down the cut-out strips on the overlay sheet as you would the drawing itself. The camera will pick up the line drawing and the pasted-up overlay as a single unit. Thus you accomplish the same purpose without, in any way, pasting up the drawing.

This method is also valuable where the type matter is to appear in the final reproduction job as a second color. In this case show register marks on the outside borders of the drawing and overlay sheet. Paste up as described. Your camera man will then make separate negatives of the drawing and the overlay so that in printing the second color, the type will register on the drawing exactly as you have it in the layout.

We would be glad to study any problem you have for this process and make recommendations accordingly.



The finished reproduction showing type and drawing as a single unit of copy.

### now...hand fellering for headings by 'paste-up'...!

A NEW entry into the ever expanding field of Cold-Type composition is an ingenious paste-up method for the close simulation of fine, expensive hand-lettering.

For ordinary headline work, such as the heads and sub-heads in this issue of the Anvil, any number of paste-up methods can be successfully used. Such methods as Fototype, Headliner and Artype are today supplying a tremendous amount of head composition and the choice of type styles within each method is constantly widening.

Hand lettering, however, is pure luxury in the field of printing and is used principally where specific effects must be achieved which ordinary foundry type styles cannot match.

While the standard type styles in the ordinary paste-up methods can, themselves, be worked with greater flexibility-such as pasting up in circles and curves-the individual mood, conveyed by hand-lettering, is not approached.

The distinctive appearance of handlettering is often preferred by the advertising man-but-almost equally often, hand lettering is by-passed because of its extremely high cost, and regular standard type designs are substituted.

Hand-lettering effects have been imitated by foundry types but not always with great success. Take, for example, the script types. The letter 'o' and the



A few of the styles now available in this system of paste-up type fonts.

letter 'r' could never be united in foundry type because the completed character 'o' ends at the top while the adjoining characters begin at the bottom. Thus, a noticeable break appears at this point in foundry type composition.

Now, however, we have a new and ingenious answer to the problem of achieving a band-lettered effect by the pasteup method.

A six-word or twenty-four-letter-line produced with only nine units of paste-up.

ave you seen the new

# ABOVE: Specimen words showing the

or os

Note the difference between foundry type and unitized lettering where characters must join each other.

The problem was solved by John C. Greig, designer of Unitized Lettering. He simply pre-printed the characters of the hand-lettered font in combined form, in the most frequently used combinations or words. For example-the word 'quickest' would be composed by cutting out the pre-formed word 'quick' and the syllable 'est,' and joining them together using the blue guide lines for alignment. The final appearance of this paste-up method is unmistakably that of handlettering-at a cost differential that promises a lively business for 'Unitized Lettering' fonts in all their styles.

The author of the system made extensive studies of word formations and came up with the nearest thing to a formula for 'pre-fabricating' words. Selecting the most frequently used combinations and words he arranged them in alphabetical order, intact, and printed them on vellum sheets, 12 x 10 inches. A generous 'supply' of prefixes and suffixes, prepositions, conjunctions, multiple units forming them.

articles, etc., make paste-up easy. Capitals, numerals and punctuations are also provided. Mr. Greig figures the cost of the finished hand-lettered effect amounts to about one or two cents a word. To the advertising man who has bought hand lettering from the artist this price is somewhat of an amazing accomplishment.

anna Settering around A A A A A AS ASS ASSE AC ACC ACE ACR ACT AD ADD AF AFF AFT AG AGAIN AGE AGG AN AIL AIM AIN AIR AKE AL ALE ALL ALLY ALT AM AMM AN AND AND AND ANN ANS ANT ANY AP APP AQU AR ARB ARC ARD ARE ARE ARG ARM ARP ARR ARS ART ARY AS ASN ASK ASP ASS AST AT ATE ATN ATT AU AV AW AY AY AZ . B B B BB BE BEEN BEST BETTER BIG BL BR BS BUT BUY BY . C.C. CAME CAN CH COME COULD CR CS CT CY . P.P.P. DO DAY DES DID DIS DO DOES DONE DON'T DR DS . EEEEE EACH LARLY LAST LAT LB EBB EC ECC ECT LD EDD EEN EF LFF EFT EO EGO EJ EK EL ELL ELT ELY EM EMM EN ENCE END ENA ENS ENT EP EAP EQU'EN ERA ERA ERS ERT ES ESN'ESS EST ET ETT EV EVEN EVER EVERY EN EX EXTRA EY EYE EZ . FFF FAR FAT FEW FINE FIT FIVE FL FOR FOR FOUR FREE FROM FT FUL G G G GAVE GET GG GN GIFT GIVE GL GONE GOOD GOT GREAT GS NOW . IIII MAL MAN IS ISS ISLE ISS IC ICC ICE ICT ID IDD IDE IF IER IES IF IFF IOG ION IL ILE ILE ILL ILLY ILY IM IMM IMP IN ING ING INE INN INT INTER INTO ION ION IOUS IP IR IS ISE ISN ISS IST IT ITE ITS IT'S ITY IN IX IZE . JU JAM JAN JAN JEWEL JOY JUICE JUNE JUST . KK KEEP KIT KNOW KR KS KY

A 'font' of unitized lettering. Note the many combinations forming the units.

Announcing



THE type designing department of the Ralph C. Coxhead Corporation is working on a stepped-up schedule in new designs for use with all DSJ machines now in operation.

It will be noted that the newer designs begin to probe more and more into highly specialized applications. Take for example the new design 730-10B, the Bell Gothic Medium. This type was especially developed for use with directory work. It is condensed yet sufficiently bold and legible to be highly readable in directory work and other types of listings.

The beautiful Bookman faces now have matching italics making this design complete for every possible use.

In addition to the Cramer Italic, another entirely new family of type designs is also being started with the introduction of style 770-8B, the Modern Roman. It is a popular and universally useful design—ideally suited to book and pamphlet work.

## Wew DSJ

#### type designs

----which include an original design by Bently Raak, student of the late Frederic Goudy

For a truly conspicuous style of type which is large but still affords economy in space, the new 12 point News Gothic Condensed is a brilliant achievement. It is ideal where space is at a premium for a message that is both bold and condensed. See the whole new spread shown in the center fold of this booklet.

... yes... even a specially designed type for directory work on a large scale.

3-0889 Turk B furs 129W27	Turiel-Turne
-8752 Turk Beatrice 10Dwning -4551 Turk Bernard 16W00 -0667 Turk Chas E b 1450Bway -5252 Turk David brkr 30Pine	ALgnqn 5-3751 AUdbn 3-8551 CHelsea 3-1785 TRafigr 3-5046 LOngacr 5-7239
Turk Doris 370 E10  Turk Eliz F 1349 LexAv  Res 20 Irvington PI Bklyn  Turk Everett R 360 1Av  Turk Hamlet	ORchrd 4-4467 SPrng 7-5645 SAcrunto 2-0734 MAnsfld 6-5559
Turk Harry ins 75MaidenLa Turk I minry supis 509MadAv Turk Jack & Co Inc fety 500W52	TRiangi 5-2303 HAnovr 2-4044 PLaza 3-4202
Showroom 132W36 Turk Jerry 649E9 Turk Jos Mfg Co mell 6	JUdson 6-3100 JUdson 6-3100 MUryhii 4-2023

#### CRAMER ITALIC

An Entirely New and Original Design By

Bently Rack.

THERE will always arise an occasion when a special message of either documentary importance or sentimental vein must be composed in type. However, the emotional value of such a message is dimmed when committed to the ordinary type styles of everyday use. A type design, for such work, should bespeak emphasis with dignity and importance with delicacy. And, for such a job, the Cramer Italia has been specifically designed. It has strength with delicacy of lines and curves. It has flowing grace with the full dignity of conservativeness. Its sharpness of cutting gives it a brilliance of printing quality so delightful to the lover of good printing. Cramer Italia will prove an important font in your library of types.

## More new type styles

690-12B

THIS IS A SPECIMEN OF TWELVE POINT News Gothic Condensed Style (by Coxhead), leaded two points. The new census gives us a new sense of proportion. We are a growing nation both in population and wealth. With it looms up a new problem, space. Whither are we growing?



THIS IS A SPECIMEN OF TWELVE POINT Cramer Italic, leaded two points. This is the first of a series of original type faces for "cold type" composition designed by Bently Raak. Based on sound tradition but with freedom from formalism, this face



THIS IS A SPECIMEN OF THE TWELVE Point Garamond Bold Style (by Coxhead), leaded two points. This beautiful face was first designed in the middle of the Sixteenth Century. Despite its antiquity it remains a popular face in great demand even today.



THIS IS A SPECIMEN OF TEN POINT Modern Roman Style (by Coxhead), leaded two points. Typography is architecture and the typographer is the architect. The building bricks he uses are the type faces and the mortar is the spacing he selects for his



THIS IS A SPECIMEN OF THE TEN POINT Bell Gothic Style (by Coxhead), leaded two points. The clean vigorous quality of the Sans-Serif letter is the delight of the advertising lay-out man. Where the advertising man wants to convey a feeling of strength and simplicity the Sans-Serif type is employed in the typographic layout. The



THIS IS A SPECIMEN OF THE TEN POINT Bookman Italic Style (by Coxhead), leaded two points. Typography is architecture and the typographer is the architect. The building bricks he uses are the type faces and the mortar is the spacing he selects for his composition. His blueprints are called layouts and his type rule is his

#### and still more to come

THIS IS A SPECIMEN OF THE EIGHT POINT Modern Roman Style (by Coxhead), leaded two points. Typography is architecture and the typographer is the architect. The building bricks he uses are the type faces and the mortar is the spacing he selects for his composition. His blueprints are called layouts and his type rule is his stock of drafting instruments. The typographer is



THIS IS A SPECIMEN OF THE EIGHT POINT Bookman Italic Style (by Coxhead), leaded two points. Typography is architecture and the typographer is the architect. The building bricks he uses are the type faces and the mortar is the spacing he selects for his composition. His blueprints are called layouts and his type rule is his stock of drafting instruments. The typographer is versatile for his is both artist and technician.



THIS IS A SPECIMEN OF EIGHT POINT SANS-SERIF Medium Condensed Style (by Coxhead), leaded two points. The new census gives us a new sense of proportion. We are a growing nation both in population and wealth. With it looms up a new problem, space. Whither are we growing? Apartments become apartmenettes, kitchens become kitchenettes, restaurants become luncheonettes. This new suffix describes the new architecture of the latter half of the twentieth century.



THIS IS A SPECIMEN OF THE SIX POINT BOOKMAN Italic Style (by Coxhead), leaded two points. Typography is architecture and the typographer is the architect. The building bricks he uses are the type faces and the mortar is the spacing he selects for his composition. His blueprints are called layouts and his type rule is his stock of drafting instruments. The typographer is versatile for his is both artist and technician. The hard unyielding rules of mathematics must be combined with the unfettered movement of lines, masses and spaces. The extremes



Superior and Inferior Figures Complete Fractions Solidus and Denominator Math Signs

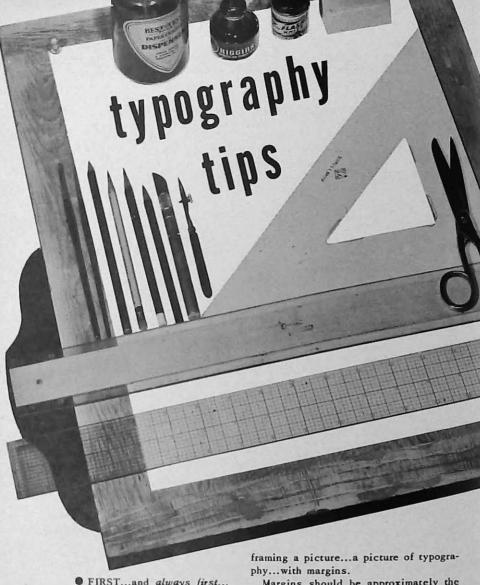


1234567890 1/43/41/21/31/3/3/3/3/3/6 1/43/41/21/31/4/5/6/4/6 1/4/31/4/5/6/4/6

Superior and Inferior Figures Complete Fractions Solidus and Denominator Mathematical Signs



765 8C



begin your layout-plans with ruled margins. No matter what goes into your copy the margins must be the retainer of your layout. Poorly planned margins will mean a poor layout...no matter how good your copy may be.

Margins function for a layout much the same as a frame functions for a picture... And...in a very large sense, you are Margins should be approximately the same at top and sides but wider at the bottom. This rule is premised on the optical illusion of center...that is...that the eye places the center of any rectangle slightly above the mathematical center. This is known as the Golden Rule of Placement. Look at the title page of any book. Note how the main title is always above the actual center. If it were

in the mathematical center the copy would appear "dropped."

Don't crowd your copy too close to the edges of the paper. Be generous with margins wherever expedient. Copy, too close to the edge makes it appear as though the paper were carelessly trimmed.





Which is the better looking 'center' ...?

In book work the rule of margin placement varies somewhat because consideration must be given to the appearance of the opened book. A book opened flat blends the two pages into a single layout and all margins combine to form a single unit.



But when the book is opened flat .....

Suppose you had laid out the individual pages with margins, top and sides, about equal. When the book is opened the margins at the center binding will combine to form a particularly wide space, throwing the whole layout out of balance.

Accordingly, the good typographer, in planning the pages of the book skimps margins at the binding edge. Thus when the book is opened flat all the running margins of top, sides and center appear pleasingly uniform. If you have a booklet job to do, with many pages, here's a tip on preparing the margins. First, lay out a double pagespread ruled up exactly as you want it... margins on top, sides, center and bottom. Then, take a quantity of sheets exactly the same size as your master margin





Which is the better page 'center' ....?

layout, stacking them evenly with the layout on top. Take a pin or some other sharp instrument and perforate at the intersecting lines of your layout, as deeply as you can. Now, these pin holes will be your guide in ruling up the marginal lines of your layouts. Every page



.... center margins add up to one unit.

will thus be ruled uniformly.

When planning for a page of several columns of type remember that the white spaces between the columns can, in themselves, act as ruled dividers in separating the columns. Therefore, it is not always necessary, where you have a page of several columns, to rule dividing lines. The flow of white space running vertically is an effective separator. Too frequently a ruled line tends to pull the type together rather than separate



The rules may not always be necessary.

the galleys of type. Look at the greatly reduced specimens on this page. Note how white space seems to accentuate the separation of the columns. Note how



A layout that is not carefully ruled up first may result in a finished job like this.



White space can act as a good divider.

the ruled lines mass them together. Actually, the width of the columns and the area between them is exactly the same in both-but-what a difference.



Good typography starts with carefully planned and clearly ruled margins.

The unused margin space can frequently be exploited by the "Bleed" method. In this method the illustrations are permitted to run off the margins, clear to the edge of the paper. However, careful planning is necessary to get the proper effect so as to avoid a "noisy" layout. A general rule to follow is .... if the illustration is too big to be reduced into the column width then let it run clear off the page. An oversize illustration that merely juts into the margin tends to make the columns appear somewhat crooked. The extra space reserved as margin area can be successfully exploited as illustration area without injuring the smoothness of your layout.



This photo layout may be O.K., but....

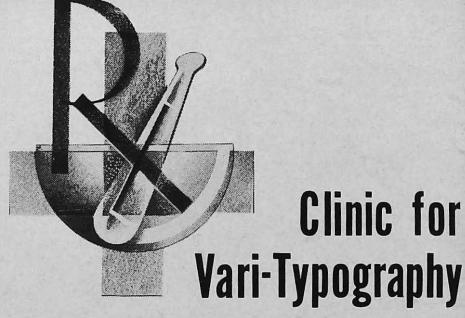


This 'bleed' will give you 15 more lines of copy with same size photos.



Another 'layout-casualty' is the portrait picture. Frequently, house organs will show pictures of individuals. Sometimes they are placed haphazardly with unwanted effects. For example...two individuals will be placed so that they appear to be turning their backs on each other. While they may be separate pictures still the illusion exists of impoliteness. A rule to follow is, have the subjects face each other...or have them looking into the page. Try these arrangements in your next layout, calling for individual pictures. You'll see a great difference.

And, always a good tip—when you look through a book, catalog or magazine take special note of the relative arrangement of type and illustrations. You may find some helpful and revealing ideas.



• WHY NOT send your individual problems in Vari-Typography to us. Perhaps we can help you. Or-if you like-send us some printed jobs which you have already produced, for helpful criticism and suggestions. The Editorial Staff of the ANVIL has already received many letters asking for frank criticism of a Vari-Typed job or for help in solving a problem in layout and typography. Now, this invitation is issued to all Vari-Typists. You are welcome to use this service. Of course, there is no obligation, glad to do it.

